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Технические характеристики на оборудование для производства картона ZJ-V5B, ZJ-V6B, ZJ-F компании **XinGuang**



Hydraulic shaftless mill roll stand, Xinguang Machinery, 3 ply corrugated cardboard

Hydraulic shaftless mill roll stand A, Technical parameters : Working wide 1800-2800mm Paper diameter MAX: 1600mm MIN: 300mm Paper width 5T Weight capacity 5T Paper heads

Product description

Hydraulic shaftless mill roll stand

A, Technical parameters :

Working wide	1800-2800mm	
Paper diameter	MAX: 1600mm MIN: 300mm	
Paper width		
Weight capacity	5T	
Paper head size	Teeth 3 inches 4 inches	
brake	Spur gear type 4 points pneumatic	
Working air pressure	0.4---0.8Mpa	

B, Main performance characteristics :

- ★ Adopt hydraulic drive to complete the paper clamping, loosen, remove for the medium, translation left and right and others , the lifting of the paper adopts hydraulic drive.
- ★ The brake uses a multi-point brake system, a gear disc structure, equipped with a cooling fan, Yadeke pneumatic components, stable tension, and long life.
- ★ The large-diameter spindle design, the swing arm slides smoothly, and the steel guide rails are treated with high frequency treatment, which is super wear-resistant.
- ★ The hydraulic cylinder is installed on a twisted shaft, which does not bear radial force and is easy to maintain.

C, Hydraulic system parameters :

Working pressure	Hydraulic cylinder working range	Hydraulic cylinder working range	Hydraulic station motor power	Solenoid valve working voltage
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16---18Mpa	φ 125×440mm	φ 80×1300mm	4KW --380V -- 50Hz	220V--50 Hz
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D、 Mainly purchased parts,raw materials and origin :

Serial number	Name of main parts	Brands or place of origin	Remarks
01	Main shaft	Day steel production	φ 270mm
02	Swing arm	Production by own	Resin sand gray ironHT250
03	Wallboard	Jigang prduction	Q235AWelding parts
04	Bearing	NSK	
05	Main electrical appliance	SIEMENS	Contactor, relay, button
06	Hydraulic station	Shandong zaozhuang	Taiwan oil pump solenoid valve



ZJ-V5B (V6B) cardboard production line, carton machine, corrugated cardboard carton making machine

company's products have many mechanical models and specifications, which can meet the requirements of different users. In the spirit of "excellence" and "exclusive", our company actively promotes

ZJ-V5B hydraulic shaftless mill roll stand

Parameters

What you want to know is that we work hard.

PRODUCT SPECIFICATIONS

*Structural features :

*Symmetrical structure can also install two bundles of paper at the same time, Paper can be used for non-stop for a job ; Adopts mechanical drive to complete the paper clamping, lifting, loosen, move on, around translational motion, etc.

*each shaftless mill roll stand is equipped with two pieces of paper guide, two set of paper car ; paper guide the use of channel 14 and the guide post weld, paper car adopt 10mm welded steel, the length of track is 6000mm °

*manual discs brake, add screw following

*electric elements centralized control the electric elements, toothed chuck °

*technical parameters :

- 1、the range of paper jams: maximum: 1800mm minimum: 600mm
 - 2、the diameter of paper jams : maximum : ϕ 1600mm minimum : ϕ 400mm
 - 3、Unilateral maximum load : maximum2000Kg
 - 4、Powered motor parameters :
- Q)Paper jams motor550Wx4set 380V 50HZ short (S2) working standard
 @lift motor 1.5KW 380V 50HZ short (S2) working standard

*Mainly purchased parts, raw materials and origin :

Name of main parts	Brands or place of origin	material
Main shaft	ti ang ang production	diameter242mm
Swing arm	Production by own	Resin sand gray ironHT200
wallboard	Jig ang prduction	Q235AWelding parts
bearing	HRB,ZWZ, LYC	
expand chuck	Production by own	3、4inch shared
Main electrical appliance	France Schneider	
button	CHINT NP2series	
Air switch	French Schneider	
Pneumatic components	Japan SMC or taiwan airTAC	
Hydraulic station	Shandong zaozhuang	
Brake pump	Changzhou shinaite	

ZJ-F Mill roll stand, single wall, automatic corrugated box making machine.high speed corrugated carton production line



ZJ-F Mill roll stand, single wall, automatic corrugated box making machine,high speed corrugated carton production line

Symmetrical structure can also install two bundles of paper at the same time, Paper can be used for non-stop for a job ; Adopts mechanical drive to complete the paper clamping, lifting, loosen, move on, around translational motion, etc.

Parameters

*Structural features :

*Symmetrical structure can also install two bundles of paper at the same time, Paper can be used for non-stop for a job ; Adopts mechanical drive to complete the paper clamping, lifting, loosen, move on, around translational motion, etc.

move on, around translational motion, etc.

*each shaftless mill roll stand is equipped with two pieces of paper guide, two set of paper car; paper guide the use of channel 14 and the guide post weld, paper car adopt 10mm welded steel, the length of track is 6000mm.

*manual disc brake, add screw following

*electric elements centralized control the electric elements, toothed chuck.

*technical parameters :

1、the range of paper jams: maximum: 1800mm minimum: 600mm

2、the diameter of paper jams : maximum : $\leq 1600\text{mm}$ minimum : $\geq$

400mm 3、Unilateral maximum load : maximum 2000Kg

4、Powered motor parameters :

□ Paper jams motor 550Wx4set 380V 50HZ short (S2) working standard

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