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Технические характеристики на продольно-резательные машины односторонние SF-18, SF-500, SF-320E, SF-360E, SF-360C1, SF-405C1, SF-405E, SF-500 компании **XinGuang**

SF-18 single facer, slitter,NC cutter,Stacker



SF-18 single facer, slitter,NC cutter,Stacker

Our company's products have many mechanical models and specifications, which can meet the requirements of different users. In the spirit of "excellence" and "exclusive", our company actively promotes

SF-320C Fingerless type single facer

A、 Technical Parameters:

Effective width	1600-2200mm	
Design speed	180m/min	
Economic speed	100-150m/min	
Paper feed range		
Maximum steam temperature	200°C	
Steam pressure	1.2Mpa	
Working power	380V 50Hz 40KW	

B、 Main performance characteristics:

- ★Adopt hood suction structure, matched high pressure powerful fan. Gas supply and electrical control cabinet to focus on the same operation, the operating side full cover closed.
- ★High quality resin sand casting, wall thickness 200mm.Adopt independent gear box, Universal joint transmission structure.

- ★Install the lifting trolley on the conveyor bridge,Need to use the car will tile roll assembly and pressure roller, such as convenient and quick.
- ★Glue roller unit structure with the overall relocation, Maintenance can sway the machine at the overall maintenance , improve the working efficiency.
- ★The humidity control apparatus equipped with a spray, so flute type to maintain good stability of deformation, avoid dry.
- ★Automatic circulation system for glue, two-cylinder pneumatic gluing device, with good cushioning effect.
- ★Glue department using integrated slide structure, Glue roller surface after grinding engraved with 25 lines and pit-style textured hard chrome plating.
- ★Corrugated roller adopt tungsten carbide dealing, diameter of the main corrugated roller \varnothing 346mm, Quenched→rough car→bore fine boring→shaft head shrunk-on→welding →tempering to stress→fine cars→coarse grinding→IF quenching→CNC grinding machine grinding→tungsten carbide dealing, hardness of surface is HRC58degrees.
- ★Active force variable frequency motor drive, energy efficient, low failure rate.
- ★Glue wide electric adjust to changes in the width of the paper used.
- ★Amount of glue size with electric adjustment, touch screen display and operation of the encoder transmission coating gap, high accuracy.
- ★Power and operating parts with a safety net to ensure the safety of personnel in the operation of machinery.
- ★The simple operation and control system, touch screen operation interface, color display interface display operation status, function selection, fault indication, elimination and parameter setting can all show that this machine has complete functions, easy operation and humanization.
- ★Built-in pre-adjuster with spray system to adjust core paper temperature and moisture.
- ★The main and auxiliary corrugated roller and pressure roller bearings are made of high temperature grease to ensure bearing life and smooth operation.

C、Main component parameters:

Part Name	Specification	Material	Surface treatment
Craftsmanship			
Corrugated roller	Main roll \varnothing 346mm	50CrMAo	Tungsten carbide treatment
Pressure roller	\varnothing 370mm	45 #	Hardened round grinding chrome plating polishing
Glue roller	\varnothing 240mm	45 #	Round grinding and pressing pit mesh chrome plating

Fixed paste roller	φ 140 mm	45#	Round grinding chrome plating polishing
Preheat roller	φ 400mm	Q235B	Round grinding chrome plating polishing

D、 Main dynamic parameters:

Name	Power	Voltage	Frequency
Main drive motor	22KW	380V	50HZ
High-pressure suction motor	11KW	380V	50HZ
Glue reducer	100W	380V	50HZ
Glue adjustment motor	200W*2	380V	50HZ
Rubber pump motor	2.2KW	380V	50HZ

E、 Main parts brand and origin:

Serial number	Main part name	Brand or place of origin	Remarks
01	Box rack	Self-produced	HT250
02	Rotary joint and metal hose	Fujian	
03	Main drive motor	Hebei hengshui yongshun motor	18.5KWInverter motor
04	RV reducer	Taiwan city-state or Wanxin	
05	Bearing	C&U	
06	Seat belt bearing	Zhejiang wuhuan	
07	High pressure fans	Shanghai yingfa motor factory	11KW
08	Pneumatic Components	AirTac	
09	The electromagnetic valve	AirTac	
10	Low-voltage electrical appliances	SIEMENS	Contact, relay, button
11	Frequency controller and PLC	Delta	
12	Touch screen	Taiwan Weilun or Kunlun Tongtai	

SF-500 Multi-cassette positive pressure single facer, Hebei Xinguang,Xinguang corrugated cardboard production line



SF-500 Multi-cassette positive pressure single facer, Hebei Xinguang,Xinguang corrugated cardboard production line

SF-500 Multi-cassette positive pressure single facer

A、Technical parameters :

Working width	1800-2800mm	
Design speed	350m/min	
Economic speed	220-320m/min	
Paper feed range		
Steam temperature	200℃	
Steam pressure	1.2Mpa	
Working power	380V 50Hz 80KW	

B、Structural feature :

- ★Main corrugating roller : Φ 500mm (According flute differ) , pressure roller Φ 600mm, preheat roller Φ 500mm.
- ★Using negative pressure design, lower heat consumption, helps the core paper to press evenly and close to the surface of corrugated roller, make the corrugate molding better, because the pressure evenly, the top of corrugate can glue uniform and better, make the single corrugated paper have perfect laminating.
- ★Quickly change rollers in 10 minutes, while change corrugated roller with the electric trolley loading,put into the machine, and air pressure system will lock it, fixed to the machine base, only need a few buttons can complete the replacement quickly and easily.
- ★Corrugated roller adopt50CRMO high quality alloy steel, dealing with heat,after grinding tungsten carbide surface treatment.
- ★Corrugated roller, pressure roller adopt airbag control system having high stability, having the barometric pressure control buffering effect at the same time.
- ★Glue volume control with electric adjustment, rubber septum electric device, the glue system can operate independently when the motor stops,prevent glue exhausted.
- ★The moveable type glue unit is convenient to clean and maintain.
- ★Easy operation control system, touch screen operation interface, Drawing with color display operating status, function selection, fault indication, and parameter settings, etc. can exclude exhibit this machine fully functional, easy to operate, user-friendly.
- ★Built-in pre-conditioner with proportional spraying device, adjustment the core paper temperature and moisture.

★Main, vice corrugating and pressure roller bearings are used in high-temperature grease to ensure bearing life running smoothly.

C、Main component parameters :

Part name Craftsmanship	Specification	Material	Surface treatment
Corrugated roller	Main roll Φ 500mm	50CrMAo alloy steel	Tungsten carbide treatment
Pressure roller	Φ 600mm	45#	Hardened round grinding chrome plating polishing
Glue roller	Φ 320mm	45#	Round grinding and pressing pit mesh chrome plating
Fixed paste roller	Φ 175mm	45#	Round grinding chrome
Preheat roller	Φ 400mm	Q235B	Round grinding chrome
Paper guide roller	Φ 110 mm	45#	Round grinding chrome

D、Main dynamic parameter :

Name	Power	Voltage	Frequency
Main drive motor	55KW	380V	50HZ
High-pressure suction motor	22KW	380V	50HZ
Adjustable glue push rod	100W	380V	50HZ
Glue adjustment motor	200W*2	380V	50HZ
Rubber pump motor	2.2KW	380V	50HZ

B、Main parts brand and origin :

Serial number	Main part name	Brand or place of origin	Remarks
01	Box rack	Self-produced	HT250
02	Rotary joint and metal hose	FuJian	
03	Main drive motor	Siemens Bed	55KW Inverter motor
04	RV reducer	Taiwan city-state or Wanxin	
05	Bearing	Japan NSK	
06	Seat belt bearing	FuJian	
07	High pressure fans	Shanghai yingfa	22KW
08	Pneumatic Components	AirTac	
09	The electromagnetic valve	AirTac	
10	Low-voltage electrical appliances	SIEMENS	Contactor, relay, button
11	Frequency controller and PLC	SIEMENS	
12	Touch screen	Taiwan Weilun or Kunlun Tongtai	

SF-18 single facer, corrugated cardboard single facer,corrugated carton production line



SF-18 single facer, corrugated cardboard single facer,corrugated carton production line

SF-18 fingerless type single facer

A、 Technical Parameters:

Effective width	1600-2200mm	
Design speed	180m/min	
Economic speed	100-150m/min	
Paper feed range		
Maximum steam temperature	200℃	
Steam pressure	1.2Mpa	
Working power	380V 50Hz 40KW	

B、 Main performance characteristics:

<p>★Adopt hood suction structure, matched high pressure powerful fan. Gas supply and electrical control cabinet to focus on the same operation, the operating side full cover closed.</p> <p>★High quality resin sand casting, wall thickness 200mm.Adopt independent gear box, Universal joint transmission structure.</p> <p>★Install the lifting trolley on the conveyor bridge,Need to use the car will tile roll assembly and pressure roller, such as convenient and quick.</p> <p>★Glue roller unit structure with the overall relocation, Maintenance can sway the machine at the overall maintenance , improve the working efficiency.</p>

- ★The humidity control apparatus equipped with a spray, so flute type to maintain good stability of deformation, avoid dry.
- ★Automatic circulation system for glue, two-cylinder pneumatic gluing device, with good cushioning effect.
- ★Glue department using integrated slide structure, Glue roller surface after grinding engraved with 25 lines and pit-style textured hard chrome plating.
- ★Corrugated roller adopt tungsten carbide dealing, diameter of the main corrugated roller \varnothing 346mm, Quenched→rough car→bore fine boring→shaft head shrunk-on→welding →tempering to stress→fine cars→coarse grinding→IF quenching→CNC grinding machine grinding→tungsten carbide dealing, hardness of surface is HRC58degrees.
- ★Active force variable frequency motor drive, energy efficient, low failure rate.
- ★Glue wide electric adjust to changes in the width of the paper used.
- ★Amount of glue size with electric adjustment, touch screen display and operation of the encoder transmission coating gap, high accuracy.
- ★Power and operating parts with a safety net to ensure the safety of personnel in the operation of machinery.
- ★The simple operation and control system, touch screen operation interface, color display interface display operation status, function selection, fault indication, elimination and parameter setting can all show that this machine has complete functions, easy operation and humanization.
- ★Built-in pre-adjuster with spray system to adjust core paper temperature and moisture.
- ★The main and auxiliary corrugated roller and pressure roller bearings are made of high temperature grease to ensure bearing life and smooth operation.

C、Main component parameters:

Part Name Craftsmanship	Specification	Material	Surface treatment
Corrugated roller	Main roll \varnothing 346mm	50CrMAo	Tungsten carbide treatment
Pressure roller	\varnothing 370mm	45 #	Hardened round grinding chrome plating polishing
Glue roller	\varnothing 240mm	45 #	Round grinding and pressing pit mesh chrome plating
Fixed paste roller	\varnothing 140 mm	45 #	Round grinding chrome plating polishing
Preheat roller	\varnothing 400mm	Q235B	Round grinding chrome plating polishing

D、Main dynamic parameters:

Name	Power	Voltage	Frequency
Main drive motor	22KW	380V	50HZ
High-pressure suction motor	11KW	380V	50HZ
Glue reducer	100W	380V	50HZ
Glue adjustment motor	200W*2	380V	50HZ
Rubber pump motor	2.2KW	380V	50HZ

E、Main parts brand and origin:

Serial number	Main part name	Brand or place of origin	Remarks
01	Box rack	Self-produced	HT250
02	Rotary joint and metal hose	Fujian	
03	Main drive motor	Hebei hengshui yongshun motor	18.5KWInverter motor
04	RV reducer	Taiwan city-state or Wanxin	
05	Bearing	C&U	
06	Seat belt bearing	Zhejiang wuhuan	
07	High pressure fans	Shanghai yingfa motor factory	11KW
08	Pneumatic Components	AirTac	
09	The electromagnetic valve	AirTac	
10	Low-voltage electrical appliances	SIEMENS	Contact, relay, button
11	Frequency controller and PLC	Delta	
12	Touch screen	Taiwan Weilun or Kunlun Tongtai	

SF-320E (360E) single facer, corrugated paperboard making machine,high speed corrugated cardboard production line



SF-320E (360E) single facer, corrugated paperboard making machine,high speed corrugated cardboard production line

※Structural features :

- ★design speed : 150m/min.
- ★effective width : 1800mm.
- ★main corrugated roller : Φ 320mm (According flute differ) , pressure roller Φ 370mm , preheat roller Φ 400mm .
- ★using negative pressure type design, low heat loss , helps the core paper to press evenly and close to the surface of corrugated roller, make the corrugate molding better, pressure uniform, the top of corrugate can glue uniform and better, make the single corrugated paper have perfect laminating.
- ★quickly change rollers in 10 minutes, while change corrugated roller with the electric trolley loading,the entire group of corrugating with motor drive , put into the machine,fixed to the machine base,only need a buttons can complete the replacement quickly and easily.
- ★corrugated roll adopt 48CrMo high quality alloy steel,dealing with heating, after grinding tungsten carbide surface treatment.
- ★corrugated roll and pressure roll adopt the airbag control system with high stability, at the same time with pneumatic control buffer effect.
- ★Glue volume control with electric adjustment , rubber septum electric device , the glue system can operate independently when the motor stops,prevent glue exhausted.
- ★the moveable type glue unit is convenient to clean and maintain.

★easy operation control system, touch screen operation interface, Drawing with color display operating status, function selection, fault indication, and parameter settings, etc. can exclude exhibit this machine fully functional, easy to operate, user-friendly.

★built-in pre-conditioner with proportional spraying device, adjustment the core paper temperature and moisture.

★main, vice corrugating and pressure roller bearings are used in high-temperature grease to ensure bearing life running smoothly.

✂Technical parameters :

- 1、 effective width : 1800mm
- 2、 operation direction : left or right (Determined in accordance with the customer's facility)
- 3、 design speed : 150m/min
- 4、 temperature range : 160—200°C
- 5、 air source : 0.4—0.9Mpa
- 6、 steam pressure : 0.8—1.3Mpa
- 7、 corrugated flute: (UV type or UVV type)

✂Roller diameter parameters :

- 1、 diameter of up corrugated roller : Φ 320mm
- 2、 diameter of pressure roller : Φ 365mm
- 3、 diameter of glue roller : Φ 270mm
- 4、 diameter fixed paste roll : Φ 153mm
- 5、 diameter of preheater : Φ 400mm

✂Powered motor parameters :

- 1.main frequency drive motor : 30KW rated voltage : 380V 50Hz Continuous (S1) working standard
- 2、 suction motor : 15KW rated voltage : 380V 50Hz Continuous (S1) working standard
- 3、 glue reducer linear actuator : 30W rated voltage : 24V short (S2) working standard
- 4、 glue gap motor : 200W*2 rated voltage : 380V 50Hz short (S2) working standard
- 5、 glue pump motor : 2.2KW rated voltage : 380V 50Hz Continuous (S1) working standard
- 6、 glue frequency motor:3.7KW rated voltage : 380V 50Hz Continuous (S1) working standard

SF-360C1 (405C1) Single facer, automatic corrugated cardboard production line,automatic corrugated paperboard production line



SF-360C1 (405C1) Single facer, automatic corrugated cardboard production line,automatic corrugated paperboard production line

※Structural features :

★adopt suction hood structure,matched high pressure powerful fan. Suction with silence, gas supply and electrical control cabinet to focus on the same operation , away from the host is not less than 1.5m.Operating side closed full cover.

★the base and wallboard cast iron structure, the thickness of wallboard is 200mm. Independent gear box, universal joint transmission structure.

★corrugated roller material adopt 48CrMo alloy steel,diameter of corrugated roller main roller \varnothing 360mm , Quenched, CNC grinder grinding, IF quenching, surface finish , surface tungsten carbide dealing , surface hardness above HV1200 degree. Bearing of corrugated roller and pressure roller key parts adopt Timken bearings produce heat.

★pressure roller \varnothing 364mm , surface grinding and dealing with chrome,cylinder control moves up and down , No. 45 carbon steel material, quenching (with cushioning devices).

★glue wallboard adopt skateboard-type structure, pneumatic control glue to glue back , diameter of glue roller is \varnothing 240mm, engraved polished surface after a 30-line pit style textured machined chrome plated , After scraping the roller surface polished hard chrome plated.

★glue part can remove overall, exchange glue roller quickly and convenient. Electric compartment plastic, electric adjustment amount of glue Digital.

★material of corrugated and pressure is provided by zhongyuan tegang,corrugated roller pressure roller high.

A

★corrugated roller and pressure roller adopt air spring pressure device, and working stable .

★preheat roller adopt seamless steel pipe produced by tiangang \varnothing 400mm , All metal hose connection.

※Technical parameters :

- 1、 effective width : 1800mm、 2200mm
- 2、 operate direction : left or right (Determined in accordance with the customer's facility)
- 3、 design speed : 200m/min
- 4、 range of temperature : 160—180℃
- 5、 air source : 0.4—0.9Mpa
- 6、 steam pressure : 0.8—1.3Mpa
- 7、 corrugate flute (UVtype or UVVtype)

※Roller diameter parameters :

- 1、 diameter of corrugated roller : Φ 360mm
- 2、 diameter of pressure roller : Φ 364mm
- 3、 diameter of glue roller : Φ 269mm
- 4、 diameter of preheat roller : Φ 400mm

※Powered motor parameters :

- 1、 main drive motor : 22KW rated voltage : 380V 50Hz continuous (S1) working system
- 2、 suction motor : 11KW rated voltage : 380V 50Hz continuous (S1) working system
- 3、 adjust glue reducer : 100W rated voltage : 380V 50Hz short (S2) working system
- 4、 adjust glue gap motor : 200W*2 rated voltage : 380V 50Hz short (S2) working system
- 5、 glue pump motor : 2.2KW rated voltage : 380V 50Hz continuous (S1) working system

SF-405E Single facer, corrugated paperboard production line,automatic corrugated production line



SF-405E Single facer, corrugated paperboard production line,automatic corrugated production line

※Structural features :

- ★design speed : 250m/min.
- ★effective width : 1400-2500mm.
- ★main flute roller : Φ 405mm (according to flute differ) , pressure roller Φ 495mm , preheat roller Φ 400mm.
- ★using negative pressure design, lower heat consumption, helps the core paper to press evenly and close to the surface of corrugated roller, make the corrugate molding better, because the pressure evenly, the top of corrugate can glue uniform and better, make the single corrugated paper have perfect laminating.
- ★quickly change rollers in 15 minutes, while change corrugated roller with the electric trolley loading,the entire group of corrugating with motor drive , put into the machine , fixed to the machine base , only need a few buttons can complete the replacement quickly and easily.
- ★corrugated roller adopt 48CRMO high quality alloy steel, dealing with heat,after grinding tungsten carbide surface treatment.
- ★corrugated roller, pressure roller adopt airbag control system having high stability, having the barometric pressure control buffering effect at the same time.
- ★Glue volume control with electric adjustment , rubber septum electric device , the glue system can operate independently when the motor stops,prevent glue exhausted.
- ★the moveable type glue unit is convenient to clean and maintain.

★easy operation control system, touch screen operation interface, Drawing with color display operating status, function selection, fault indication, and parameter settings, etc. can exclude exhibit this machine fully functional, easy to operate, user-friendly.

★built-in pre-conditioner with proportional spraying device, adjustment the core paper temperature and moisture.

★main, vice corrugating and pressure roller bearings are used in high-temperature grease to ensure bearing life running smoothly.

※Technical parameters :

- 1、 working effective : 1400-2500mm
- 2、 operation direction : left or right (Determined in accordance with the customer's facility)
- 3、 design speed : 250m/min
- 4、 temperature range : 160—200°C
- 5、 air source : 0.4—0.9Mpa
- 6、 steam pressure : 0.8—1.3Mpa
- 7、 corrugate flute (UV type or UVV type)

※Roller diameter parameters :

1. Main corrugated roller : Φ 405mm vice corrugated roller : Φ 428mm
- 2、 pressure roller : Φ 495mm glue roller : Φ 318mm
- 3、 Fixed paste roller : Φ 173mm preheat roller : Φ 400mm

※Powered motor parameters :

- 1、 main frequency drive motor : 30KW rated voltage : 380V 50Hz Continuous (S1) working standard
- 2、 suction motor : 15KW rated voltage : 380V 50Hz Continuous (S1) working standard
- 3、 glue reducer linear actuator : 30W rated voltage : 24V short (S2) working standard
- 4、 glue gap motor : 200W*2 rated voltage : 380V 50Hz short (S2) working standard
- 5、 glue pump motor : 2.2KW rated voltage : 380V 50Hz Continuous (S1) working standard
- 6、 glue frequency motor: 3.7KW rated voltage : 380V 50Hz Continuous (S1) working standard

SF-500 cassette single facer,corrugated cardboard making machine,corrugated paperboard making machine



SF-500 cassette single facer,corrugated cardboard making machine,corrugated paperboard making machine

※ Technical parameters :

- 1、 working effective width : 2500mm
- 2、 operation direction : left or right (Determined in accordance with the customer's facility)
- 3、 design speed : 300m/min
- 4、 temperature range : 160—200℃
- 5、 air source : 0.4—0.9Mpa
- 6、 steam pressure : 0.8—1.3Mpa
- 7、 corrugate flute: (UV type or UVV type)

※Roller diameter parameters :

- 1、 Main corrugated roller diameter : Φ 500mm vice corrugated roller diameter : Φ 350mm
- 2、 pressure roller diameter : Φ 600mm glue roller diameter : Φ 320mm
- 3、 Fixed paste roller diameter : Φ 175mm preheat roller diameter : Φ 600mm

※Power motors and electrical parameters :

- 1.Main variable frequency drive motor : 37KW rated voltage : 380V 50Hz continuous (S1) working system
- 2.Suction motor : 18.5KW rated voltage : 380V 50Hz continuous (S1) working system
- 3、 adjust glue reducer : 90W rated voltage : 380V 50Hz short (S2) working system
- 4、 adjust glue gap motor : 90W rated voltage : 380V 50Hz short (S2) working system
- 5、 glue pump motor : 2.2KW rated voltage : 380V 50Hz continuous (S1) working system
- 6.adjust pressure roller gap:100W rated voltage : 380V 50Hz continuous (S1) working system
- 7.glue driving motor:3.7Kw rated voltage : 380V 50Hz continuous (S1) working system
- 8.preheater roller rotate motor:0.55 Kw.

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