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Технические характеристики на линии по производству пятислойного гофрированного картона WJ300-2500-|| компании **XinGuang**

WJ300-2500- II type 5 ply corrugated paperboard production line, HEBEI XINGUANG CARTON MACHINERY, carton machinery



WJ300-2500- II type 5 ply corrugated paperboard production line, HEBEI XINGUANG CARTON MACHINERY ,carton machinery

WJ300-2500- II type five layer corrugated paperboard production line			
Specification	Equipment name	QTY	Remark
ZJ-V6B	Hydraulic shaftless mill roll stand	5set	Spindle $\varnothing$ 270mm, hyperbolic heavy rocker, toothed chuck , multi-point brake, hydraulic drive lifting, panning left and right on the middle.Pneumatic ejector.
YXC	Hydraulic pressurePaper system	10set	Double groove width 10m. guide rail length and the ground level, on the double position paper design, hydraulic clamp for paper, paper unloading hydraulic push rod save manpower, hydraulic motor traction feeding trolley.
JZJ-A	Automatic splicer	5set	Automatic splicer keep corrugating cardboard assembly line uninterrupted work, Reduce paper consumption, Greatly improve productivity.Maximum speed 300m/min

RG-1-10B	Top paper preheat cylinder	2set	Roller $\varnothing$ 1000mm, including pressure vessel certificate. Adjust the wrap angle electrically. The wrap angle can adjust the heated area of the paper within 360°. The angle of wrap is automatically adjusted according to the speed of the vehicle, the angle of the wrap angle is displayed on the touch screen, and the parking automatically returns to zero to facilitate paper penetration.
RG-1-10B	Top paper preheat cylinder	2set	Roller $\varnothing$ 1000mm, including pressure vessel certificate. Adjust the wrap angle electrically. The wrap angle can adjust the heated area of the paper within 360°. The angle of wrap is automatically adjusted according to the speed of the vehicle, the angle of the wrap angle is displayed on the touch screen, and the parking automatically returns to zero to facilitate paper penetration.
SF-500A	Multi-cassette positive pressure single facer	2set	Main corrugating roller $\varnothing$ 500mm, corrugating roller group flute quick change.corrugated roller with spraying tungsten carbide dealing.with maintenance-free airbag loading,PLC automatic control glue, HMI touch screen, Breaks automatic parking relief.
DY-C	Electric hydraulic roller change forklift	1set	Large capacity battery, power walking, hydraulic lift, centralized control.
MK—500A	Corrugating roller quick change Module	1set	Corrugating roller diameter:500mm, with tungsten carbide dealing, Modules including: Both ends of the shaft seat、bearing、steam element、Suction box、Pneumatic components assembly.
RG-3-1060	Triple preheater	1set	Roller $\varnothing$ 1000mm, including pressure vessel certificate. Adjust the wrap angle electrically. The wrap angle can adjust the heated area of the paper within 360°. The angle of wrap is automatically adjusted according to the speed of the vehicle, the angle of the wrap angle is displayed on the touch screen, and the parking automatically returns to zero to facilitate paper penetration.
GM-35	Double glue machine	1set	Glue roller diameter 320mm。Frequency motor drive, PLC control. Glue quantity PCL automatic adjustment, HMI touch screen display.

TQ-A	Conveyor bridge	1set	200mm main beam channels, independent inverter motor drive pull paper feed, adsorption tension.Electric correction.
XG-JP	Automatic correction	1set	No power correction model save energy.High precision sheet correction. Paper width change does not require any adjustment Full width infrared detection curtain。Reduce paper waste generated tear。reduce the waste of paper edge not to precision.
SM-E	Double facer	1set	The frame is 400 mm national standard channel steel, chrome plated hot plate 600 mm *18 pieces, the entrance uses arc-shaped hot plate to make the facial paper heat up extremely quickly, and the design structure of the whole pressure plate is touched. PLC automatically controls the pressure plate. The upper and lower belts have automatic deviation correction, temperature display, and frequency conversion motor. The PID automatic temperature control system is used to link the three-layer and five-layer automatic control of the number of temperature hot plates, which is highly efficient and energy-saving.
	Temperature Control System	1set	The PID automatic temperature control system is connected with the production tube, and the number of temperature heating plates is automatically controlled by the three and five layers, which is highly efficient and energy saving.
NC-QD	Automatic multifunctional cutting machine	1set	Servo control cuts to quickly remove waste cardboard; servo control for smooth paper feeding and conveying
	Collecting trolley	1set	
	Stainless steel paper tray	1set	
NCBD	NC thin blade slitter scorer	2set	Tungsten alloy steel, seven knives twelve lines, zero-pressure line type. Schneider servo computer automatically discharge knife, suction outlet width automatically adjusted.Closed electric control box, plus air conditioning and dehumidification.
	Automatic waste suction system	1set	Including: four sets of waste suction port pneumatic switching system, 12 meters stainless steel waste suction hose, 12 meters metal waste suction pipe, 22KW paper shredding fan and controller, etc.

NC-35D	NC cutter helical knives	1set	Full AC synchronous servo control, energy storage brake, spiral knife structure, helical gear drive, hollow knife shaft, lubricating oil pressure protection, 10.4-inch touch screen display. Closed electric control box, plus air-conditioning and dehumidification.
	Automatic waste board machine	1set	Automatically eliminate the cardboard joints for changing sheets that are inserted and cut by the cross-cutting machine, and servo-control cardboard conveying.
NC-DLM	Automatic large gantry stacker	1 set	Servo drive platform lift, four sections of frequency transmission, automatic points in batches, automatic stacking discharge, imported high-strength belt output,out paper side standard transport aircraft.
SG	Production Management System (complex)	1set	Improve the automation of production lines, easy to operate.reduce consumption,Improve the utilization of the base paper, save costs. Automatic control production line, stable quality cardboard.Increase the average speed, Increase productivity.Automatic statistics production , Easy to keep control of the production line, improve efficiency.
ZJZ	Glue station system	1set	Customers -owned pipeline.Glue configuration is composed by carrier tank、main tank、storage tank、and send plastic pump、back plastic pump.
QU	Gas source system	1set	Gas source is prepared by the customers.
ZQ	Steam system	1set	Steam system components used in all GB valves.Including rotary joint,upper and lower dispenser.traps, pressure table and so on.Customer-owned boilers and pipes.
DQ	Electrical control cabinet system		Electric control system: Adsorption single-sided machine, drive unit, double-sided machine, and gluing machine all use frequency conversion motors, Siemens frequency conversion control system. The operation interface is simple and convenient. The speed display control cabinet is equipped with the speed display of each unit, the unit call, and the emergency stop function. The main contactor adopts Germany's Siemens SIEMENS brand-name products, the main frequency conversion motor adopts Siemens Bader brand, the main bearing adopts Japan NSK, and the main inverter and PLC adopt Siemens.

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