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Технические характеристики на двусторонние линии по производству картона SM-E2, SM-F7, SM-10 компании **XinGuang**



SM-10

PRODUCT SPECIFICATIONS

※Structural features :

★Heating plate surface by grinding treatment, hot plate width 600mm, a total of 12 heating plate and cooling 4 m.

Heating plate with a container board production, in line with national standards for a class pressure vessel, with pressure vessel certificate and inspection certificate.

★Hot plate with intensive gravitational roll structure. Roll adopt pneumatic lifting.

★Heating plate heat transfer pipe temperature control sub-four-segment, with a temperature display .

★on cotton use two-cylinder S type cotton belt with the tensioning device.

★lower belt adopt pneumatic tensioning.

★Drive roller coated with attached wear-resistant rubber , showed a herringbone structure , With a high, ensure smooth cardboard output.

★Main drive motor for frequency conversion motor , low-speed torque , wide speed range ,reliable, and easy maintenance.

★hot plate internal for partition isolation structure,s-shaped flow of steam , Steam, water separation function significantly improves the utilization of steam.

※Technical parameters :

- 1、 temperature requirement : 160—200℃ steam pressure : 0.8-1.3Mpa
- 2、 air source pressure : 0.6—0.9Mpa
- 3、 Cooling stereotypes length : 4m Heating plate quantity : 12 pieces
- 4、 hydraulic system pressure : 6---8Mpa

✖Roller diameter parameters :

- 1、 upper drive rubber roller diameter : Φ 475mm lower drive rubber roller diameter : Φ 350mm We ar rubber Outsourcing
- 2、 Former follower with roller diameter : Φ 176mm back setting belt driven roller diameter : Φ 176mm
- 3、 Platen roller : Φ 85mm Setting roller diameter : Φ 86mm
- 4、 upper belt tension roller diameter : Φ 155mm upper roll diameter with detuning : Φ 124mm
- 5、 Lower belt tension roller diameter : Φ 130mm Entrusted with the roll diameter lower belt : Φ 130mm

Note: All the roller surface after grinding are hard chrome plated.

✖Powered motor parameters :

- 1、 Main drive motor power : 22KW 380V 50Hz Continuous (S1) working standard

SM-F,7 ply corrugated cardboard production line,paper machine



SM-F,7 ply corrugated cardboard production line,paper machine

PRODUCT SPECIFICATIONS

※Structural features :

★Heating plate surface by grinding treatment , hot plate width600mm.

Preheat board is made of container board, in accordance with the national standard of pressure container, enclosed the pressure container certificate and inspection certificate.

★Hot plate with intensive gravitational roll structure.Pressure roller with lifting hydraulic structure

★heat pipe of the heating board three section of control temperature, temperature display.

★up cotton belt with double cylinder S cotton belt tensioning device.

★bottom cotton belt with s-shaped correction manually tensioning mechanism, structure simple and practical , under with manual fine-tuning.

★Drive roller coated with attached wear-resistant rubber , showed a herringbone structure , With a high, ensure smooth cardboard output.

★Main drive motor for frequency conversion motor , low-speed torque , wide speed range ,reliable, and easy maintenance.

★hot plate internal for partition isolation structure,s-shaped flow of steam , Steam, water separation function significantly improves the utilization of steam.

※Technical parameters :

1、 temperature requirement : 160—200℃ steam pressure : 0.8-1.3Mpa

2、 air source pressure : 0.6—0.9Mpa

- 3、Cooling stereotypes length : 4m Heating plate quantity : 14 pieces
- 4、Hydraulic system pressure:6---8Mpa max working width:200m/min

※Roller diameter parameters :

- 1、upper drive rubber roller diameter : Φ 440mm lower drive rubber roller diameter : Φ 440mm

Wear rubber Outsourcing

- 2、Former follower with roller diameter : Φ 270mm After setting belt driven roller diameter : Φ 186mm
- 3、pressure belt roller diameter : Φ 70mm Shaping roller diameter : Φ 86mm
- 4、The belt tension roller diameter : Φ 130mm The roll diameter with detuning : Φ 124mm
- 5、Under the belt tension roller diameter : Φ 130mm Entrusted with the roll diameter under the belt : Φ 130mm

Note: All the roller surface after grinding are hard chrome plated.

※Powered motor parameters :

- 1、Main drive motor power : 45KW 380V 50Hz Continuous (S1) working standard



SM-E2 double facer, 5 layer corrugated paperboard production line, automatic cardboard production line

※Structural features :

- ★surface of hot plate is dealt with grinding, hot plate width 600mm , Minister cooling stereotypes 5m. Hot plate is made adopt container board, enclosed pressure container certificate and inspection certificate. Internal thermal panels for partition isolation structure , s-shaped flow of steam, Steam, water separation function apparent , improve the using rate of steam.
- ★upper conveying belt adopt pneumatic correction.
- ★ piping thermal heating plate temperature control points three sections with temperature display.
- ★upper conveying belt adopt pneumatic correction.
- ★Drive roller coated with wear-resistant rubber attached, and with the high output ensure smooth cardboard .
- ★Gearbox drive unit using an independent structure, gear steel ZG-500 number for materials, the use of oil-immersed gear lubrication.
- ★Electrical components used internationally renowned brands, the device stable and reliable operation.
- ★Main drive motor for the motor frequency energy, low-speed torque, wide speed range, reliable, easy maintenance.
- ★The main backbone of high intensity profiles GB, solid structure, beautiful appearance, suitable for high speed working.

※Technical parameters :

- 1、 effective width : 2500mm
 - 2、 operation direction : left or right (determined in accordance with customer's factory building)
 - 3、 MAX machinery speed : 250m/min
 - 4、 temperature range : 160—200°C
- steam pressure : 0.8-1.3Mpa
- 5、 air source pressure : 0.6—0.9Mpa
 - 6、 quantity of heat plate : 20 pieces

※Roller diameter parameters :

- 1、 up drive rubber roller diameter : Φ 800mm bottom drive rubber roller diameter : Φ 600mm outsourcing wear rubber
- 2、 Former follower with roller diameter : Φ 215mm After setting the driven belt rollers diameter : Φ 215mm
- 3、 pressure belt roller diameter : Φ 70mm Shaping roller diameter : Φ 86mm
- 4、 The up belt tension roller diameter : Φ 155mm up belt detuning roller diameter : Φ 130mm
- 5、 lower belt tension roller diameter : Φ 155mm

Note: All the roller surface after grinding are hard chrome plated.

※Powered motor parameters :

- 1、 main drive motor power : 75KW frequency motor 380V 50Hz continuous (S1) working system

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